

ABSTRACT OF THE DISCLOSURE

A combing ring for an opening roller of an open-end spinning arrangement is provided with at least two surface coatings, one applied on top of the other. Of these two coatings, the bottom one is a wear-resistant, harder PVD coating, while the upper one is a less hard, but fiber-friendly coating having a maximum thickness of 5 μm , preferably a chemical nickel coating. The bottom PVD coating comprises in a known way so-called droplets, whereby the thickness of the top coating is at least equal to the height of the droplets.